

EC CERTIFICATE OF CONFORMITY

*This is to certify that Lloyd's Register Verification, a Notified Body under the terms of:
The Pressure Equipment Directive 97/23/EC;
The Pressure Equipment Regulations 1999, UK Statutory Instrument 1999 No. 2001 and 2002 N. 1267,
did (in accordance with Module F of the Directive) undertake an EC Product Verification on the stated
pressure equipment to ensure its conformity with the requirements of the Directive which apply to it. The
equipment identified below was shown to comply.*

This certificate is issued to:

APPLICANT:

Faber Industrie S.p.A.
Cividale del Friuli
Udine
Italy

PRODUCT DESCRIPTION:

Cylinders for breathing apparatus
Drawing No.: EN-171-318-890 REV.0

Quantity	Capacity (L)	Batch & Serial No.	Manufacture date
100	10.0	10/0211/001÷102	2010/02

*The above batch of Pressure Equipment, has been manufactured in accordance with EC Type Examination
Certificate No:*

CE-PED-B-FAB008-02-ITA

issued by Bureau Veritas - Italy, Notified Body No. 0062, on 16 May 2002.

*As verified in the Manufacturer's Inspection and Test Certificate No: 10/0211 dated 08 February 2010 and
manufacturing/production record endorsed by our Trieste Surveyors, Ref: VR-TRI 1030303/015, the final
inspection and proof test in accordance with the requirements of Section 3.2 of the essential safety requirements
was carried out on the above equipment.*

Certificate No: 0038/PED/TRI 1030303/015

Date of Issue: 09 February 2010

Certificate Issue: 1

LRV Notified Body Number 0038



R. Costantino for and on behalf of Lloyd's Register Verification

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Lloyd's Register Verification is the business name of Lloyd's Register Verification Limited, a member of the Lloyd's Register Group.
Registration number 4929226 and registered office is at 71 Fenchurch Street London EC3M 4BS, England.

The Company Faber Industrie s.p.a. – Via dell'Industria, 23 - XI Zona Industriale Cividale del Friuli (UD) – ITALY,
La società Faber Industrie s.p.a. – con sede in Via dell'Industria, 23 - XI Zona Industriale Cividale del Friuli (UD) – ITALIA,

DECLARES**DICHIARA**

that the manufactured pressure equipment:
che l'attrezzatura a pressione costruita:

Definition: **CYLINDER FOR BREATHING APPARATUS**
Definizione: BOMBOLE PER APPARECCHIO RESPIRATORE

Water capacity V 10 litre/ litri
Capacità

Operating fluid: **1002 AIR**
Fluido contenuto:

Manufacturer N°/ N° di fabbrica

from/dal 10/0211/001 to/ a/ 10/0211/102

Drawing N°: **EN-171-318-890 REV.0**
N° disegno:

Min. e max. allowable temperatures: **-50 ÷ +65 °C**
Temperatura min. e max. ammissibili:

Max. allowable pressure: **200 bar**
Pressione max. ammissibile:

No. of cylinders / numero di bombole

100

MEETS THE REQUIREMENTS OF DIRECTIVE 97/23/CE
E' CONFORME AI REQUISITI DELLA DIRETTIVA 97/23/CE

1. Conformity assessment procedures used: **Module B+F (Category III)**(Reference to Annex II and III of Directive 97/23/CE)
Procedura/e di valutazione di conformità utilizzata: Modulo B+F (Categoria III) (Riferimento allegati II e III della Direttiva 97/23/CE)
2. Notified Body charged of the conformity assessment: **N° 0038 LLOYD'S REGISTER**
Organismo Notificato incaricato della valutazione di conformità: N°
3. Registration number of "CE Type Examination Certificate": **CE-PED-B-FAB008-02-ITA**
Estremi dell' "Attestato dell'esame CE del tipo":
4. Not harmonized standards applied to designing and manufacture: **EN 1964-1:1999**
Norme non armonizzate applicate alla progettazione ed alla costruzione:
5. Harmonized standards applied to designing and manufacture: **None**
Norme armonizzate applicate alla progettazione ed alla costruzione: Nessuna
6. Others European Directives applied to the equipment: **None**
Eventuali altre Direttive europee applicate all'attrezzatura: Nessuna
7. Registration number of Conformity Certificate issued by the Notified Body charged of assessment procedure
"Module F": **0038/PED/TRI 1030303/015**
Estremi dell'Attestato di Conformità rilasciato dall'Organismo Notificato incaricato della procedura di valutazione "Modulo F":

It is declared that the equipment has been hydraulic tested with favourable result at the pressure of: (PT) **318 bar**, it is marked **CE 0038** and with identification data and the working parameters upside reported.

Dichiara inoltre che l'attrezzatura è stata sottoposta con esito favorevole a prova di pressione idraulica di : (PT) 318 bar, che è stata marcata CE 0038 e con i dati identificativi e le caratteristiche di esercizio sopra riportati.

The assembly must be subjected to a global conformity assessment procedure described in the directive PED 97/23/CE.
L'insieme deve essere sottoposto ad una procedura globale di valutazione di conformità così come previsto dalla direttiva PED 97/23/CE.

Cividale del Friuli 08/02/2010

Faber Industrie S.p.A.

Manufacturer: **FABER INDUSTRIE SPA - CIVIDALE DEL FRIULI - UDINE- ITALY**
Inspection: **LLOYD'S REGISTER** Specification: **EN 1964-1:1999 (PED)**
Customer: **Aerotecnica Coltri S.p.A.**
Owner stamping: **COLTRI SUB**
Manufacturer serial No. :
From **10/0211/001** to **10/0211/102**

Gas: 1002 AIR

Total cylinders: 100

Type of cylinder: **Seamless steel gas cylinders**

Material: 34CRMO4

Working pressure at 15° C: 200 bar

Working temperature: $-50^{\circ} \div +65^{\circ} \text{ C}$

Nominal data

Drawing no.	Test Pressure (bar)	Minimum Thickness		Nominal Diameter (mm)	Nominal Length without valve (mm)	Nominal Water Capacity (l)	Nominal Weight (Kg)
		wall (mm)	base (mm)				
EN-171-318-890 REV.0	318	3.8	3.8	171	575	10	10.2

We hereby certify that the cylinders of the batch no. 10/0211 comply with the following requirements

Manufacturing process: cylinders manufactured from plate

Neck thread : M25X2 EN 144-1 2000

Identification marks stamped on cylinders shoulder according to drawing: PPED004 2

Minimum cylindrical shell thickness:

The wall thickness of all cylinders has been measured and found to be not less than : 3.8 mm

Hardness range:

All cylinders have been controlled within the following hardness values: Min 306 HB, Max 333 HB

Heat treatment:

All cylinders have been heat treated at the following temperatures:

Liquid quench: 900 °C ± 20 °C

Temper at: 570 °C ± 30 °C

Chemical analysis:

Material: 34CRMO4

The cylinders of the batch no. 10/0211 have been manufactured from the following cast(s) of steel:

Cast Numb.	Code (*)	C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Mo (%)	S+P (%)
544373	GMJ	0.37	0.23	0.76	0.014	0.003	0.95	0.20	0.017

(*)marked on outer bottom surface

Date: 08/02/2010

For and on behalf of the manufacturer:

INDUSTRIE S.p.A.
viale dell'Industria



MEASUREMENTS OF SAMPLE CYLINDERS:

Cylinder Serial no.	Water Capacity (L)	Empty Weight (Kg)	Minimum measured thickness	
			of the wall (mm)	of the base (mm)
10/0211/101	10	10.40	4.0	5.3
10/0211/102	10	10.40	4.0	5.3

MECHANICAL TESTS CARRIED OUT ON SAMPLE CYLINDERS:

Cylinder Serial no.	Code (*)	Test piece dimension (mm)	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact test -50°C			Bend test 180° without cracking
						Direction	Individual (J/cm²)	Mean (J/cm²)	
10/0211/101	CMI	10.0 x 4.1	917	1030	16.0	TRASV	68 68 63	66	SATISF.
Minimum values specified			890	990	14		24	30	

BURST TESTS CARRIED OUT ON SAMPLE CYLINDERS:

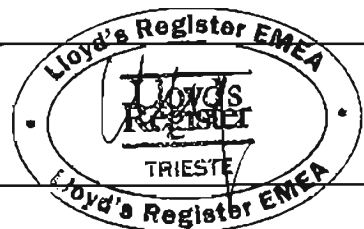
Cylinder Serial no.	Code (*)	Hydraulic burst test bar	Description of the fracture
10/0211/102	CMI	555	LONGITUDINAL
Minimum values specified		509	

For and on behalf of the manufacturer:

Faber
INDUSTRIE S.p.A.
Cividale del Friuli

Beccari

For and on behalf of A.I.A.



TESTING OBJECT:

CYLINDER ACCORDING TO DRAWING: EN-171-318-890 REV.0

OUTSIDE DIAMETER: 171 mm WATER CAPACITY: 10 l

MIN. WALL THICKNESS: 3.8 mm NOMINAL LENGTH: 575 mm

FROM CYLINDER SERIAL No. : 10/0211/001 to 10/0211/102

TEST TECHNICAL DATA:

EXAMINATION STANDARD: EN 1964-1

INSPECTED PART: CYLINDRICAL WALL

EXTENTION OF EXAMINATION: 100 %

FABRICATION STAGE: AFTER HEAT TREATMENT (QUENCHING AND TEMPERING), SHOT BLASTING
AND BEFORE PRESSURE TESTING

PROBES: LONGITUDINAL, TRANSVERSAL AND THICKNESS

COUPLANT: EMULSIFIED WATER

SCANNING DIRECTION: CIRCUMFERENTIAL, AXIAL AND RADIAL DIRECTIONS

REFERENCE REFLECTOR: CALIBRATION CYLINDER ACCORDING TO EN 1964-1

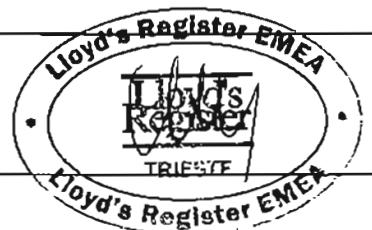
EXAMINATION RESULTS:

ALL CYLINDERS HAVE BEEN CHECKED GIVING SATISFACTORY RESULTS.

For and on behalf of the manufacturer:

Faber
INDUSTRIE S.p.A.
Cividale del Friuli

For and on behalf of A.I.A.



LOT No. 10/0211 NUMBER OF CYLINDERS: 100 TEST DATE: 02/2010
 ACCORDING TO DWG.: EN-171-318-890 REV.0

WORKING PRESSURE AT 15° C: 200 bar

CYLINDER SIZE : OUTSIDE DIAMETER 171 mm LENGTH 575 mm

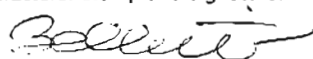
REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test.

C+B = Cycling + Burst Test.

FITTINGS : "CO" = Collar

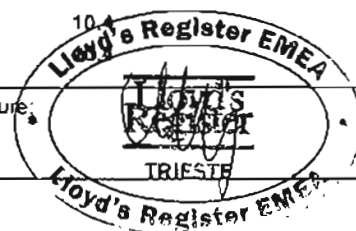
CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (l)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
10/0211/001		CMI 544373	318	10.0		10.4		
10/0211/002		CMI 544373	318	10.0		10.4		
10/0211/003		CMI 544373	318	10.0		10.4		
10/0211/004		CMI 544373	318	10.0		10.3		
10/0211/005		CMI 544373	318	10.0		10.4		
10/0211/006		CMI 544373	318	10.0		10.4		
10/0211/007		CMI 544373	318	10.0		10.3		
10/0211/008		CMI 544373	318	10.0		10.4		
10/0211/009		CMI 544373	318	10.0		10.4		
10/0211/010		CMI 544373	318	10.0		10.4		
10/0211/011		CMI 544373	318	10.0		10.4		
10/0211/012		CMI 544373	318	10.0		10.4		
10/0211/013		CMI 544373	318	10.0		10.4		
10/0211/014		CMI 544373	318	10.0		10.4		
10/0211/015		CMI 544373	318	10.0		10.4		
10/0211/016		CMI 544373	318	10.0		10.4		
10/0211/017		CMI 544373	318	10.0		10.4		
10/0211/018		CMI 544373	318	10.0		10.4		
10/0211/019		CMI 544373	318	10.0		10.4		
10/0211/020		CMI 544373	318	10.0		10.4		
10/0211/021		CMI 544373	318	10.0		10.4		
10/0211/022		CMI 544373	318	10.0		10.4		
10/0211/023		CMI 544373	318	10.0		10.4		
10/0211/024		CMI 544373	318	10.0		10.4		
10/0211/025		CMI 544373	318	10.0		10.4		
10/0211/026		CMI 544373	318	10.0		10.4		
10/0211/027		CMI 544373	318	10.0		10.4		
10/0211/028		CMI 544373	318	10.0		10.4		
10/0211/029		CMI 544373	318	10.0		10.4		
10/0211/030		CMI 544373	318	10.0		10.4		
10/0211/031		CMI 544373	318	10.0		10.4		
10/0211/032		CMI 544373	318	10.0		10.4		
10/0211/033		CMI 544373	318	10.0		10.4		
10/0211/034		CMI 544373	318	10.0		10.4		
10/0211/035		CMI 544373	318	10.0		10.4		
10/0211/036		CMI 544373	318	10.0		10.4		
10/0211/037		CMI 544373	318	10.0		10.4		
10/0211/038		CMI 544373	318	10.0		10.4		
10/0211/039		CMI 544373	318	10.0		10.4		
10/0211/040		CMI 544373	318	10.0		10.4		

Manufacturer stamp and signature:



Faber
INDUSTRIE S.p.A.
Cividale del Friuli

A.I.A. stamp and signature:



Faber INDUSTRIE SPA	RECORD OF HYDROSTATIC TESTS ON CYLINDERS	PAG. 5 OF 9
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LOT No. 10/0211 NUMBER OF CYLINDERS: 100 TEST DATE: 02/2010

ACCORDING TO DWG.: EN-171-318-890 REV.0

WORKING PRESSURE AT 15° C: 200 bar

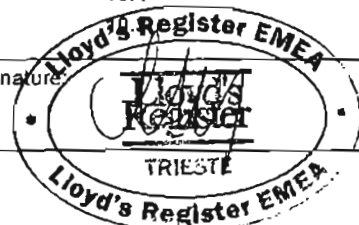
CYLINDER SIZE : OUTSIDE DIAMETER 171 mm LENGTH 575 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS : "CO" = Collar

CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (l)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
10/0211/041		CMI 544373	318	10.0		10.3		
10/0211/042		CMI 544373	318	10.0		10.4		
10/0211/043		CMI 544373	318	10.0		10.4		
10/0211/044		CMI 544373	318	10.0		10.4		
10/0211/045		CMI 544373	318	10.0		10.4		
10/0211/046		CMI 544373	318	10.0		10.4		
10/0211/047		CMI 544373	318	10.0		10.4		
10/0211/048		CMI 544373	318	10.0		10.4		
10/0211/049		CMI 544373	318	10.0		10.4		
10/0211/050		CMI 544373	318	10.0		10.4		
10/0211/051		CMI 544373	318	10.0		10.4		
10/0211/052		CMI 544373	318	10.0		10.4		
10/0211/053		CMI 544373	318	10.0		10.4		
10/0211/054		CMI 544373	318	10.0		10.4		
10/0211/055		CMI 544373	318	10.0		10.4		
10/0211/056		CMI 544373	318	10.0		10.4		
10/0211/057		CMI 544373	318	10.0		10.4		
10/0211/058		CMI 544373	318	10.0		10.4		
10/0211/059		CMI 544373	318	10.0		10.4		
10/0211/060		CMI 544373	318	10.0		10.3		
10/0211/061		CMI 544373	318	10.0		10.4		
10/0211/062		CMI 544373	318	10.0		10.4		
10/0211/063		CMI 544373	318	10.0		10.4		
10/0211/064		CMI 544373	318	10.0		10.4		
10/0211/065		CMI 544373	318	10.0		10.4		
10/0211/066		CMI 544373	318	10.0		10.4		
10/0211/067		CMI 544373	318	10.0		10.4		
10/0211/068		CMI 544373	318	10.0		10.4		
10/0211/069		CMI 544373	318	10.0		10.4		
10/0211/070		CMI 544373	318	10.0		10.3		
10/0211/071		CMI 544373	318	10.0		10.4		
10/0211/072		CMI 544373	318	10.0		10.4		
10/0211/073		CMI 544373	318	10.0		10.4		
10/0211/074		CMI 544373	318	10.0		10.4		
10/0211/075		CMI 544373	318	10.0		10.4		
10/0211/076		CMI 544373	318	10.0		10.4		
10/0211/077		CMI 544373	318	10.0		10.4		
10/0211/078		CMI 544373	318	10.0		10.4		
10/0211/079		CMI 544373	318	10.0		10.4		
10/0211/080		CMI 544373	318	10.0		10.4		

Manufacturer stamp and signature:  Faber INDUSTRIE S.p.A. C.so del Friuli	A.I.A. stamp and signature: 
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57196

LOT No. 10/0211 NUMBER OF CYLINDERS: 100 TEST DATE: 02/2010

ACCORDING TO DWG.: EN-171-318-890 REV.0

WORKING PRESSURE AT 15° C: 200 bar

CYLINDER SIZE: OUTSIDE DIAMETER 171 mm LENGTH 575 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test.

C+B = Cycling + Burst Test.

FITTINGS: "CO" = Collar

CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (l)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
10/0211/081		CMI 544373	318	10.0		10.3		
10/0211/082		CMI 544373	318	10.0		10.4		
10/0211/083		CMI 544373	318	10.0		10.4		
10/0211/084		CMI 544373	318	10.0		10.4		
10/0211/085		CMI 544373	318	10.0		10.4		
10/0211/086		CMI 544373	318	10.0		10.4		
10/0211/087		CMI 544373	318	10.0		10.4		
10/0211/088		CMI 544373	318	10.0		10.4		
10/0211/089		CMI 544373	318	10.0		10.4		
10/0211/090		CMI 544373	318	10.0		10.4		
10/0211/091		CMI 544373	318	10.0		10.4		
10/0211/092		CMI 544373	318	10.0		10.3		
10/0211/093		CMI 544373	318	10.0		10.4		
10/0211/094		CMI 544373	318	10.0		10.4		
10/0211/095		CMI 544373	318	10.0		10.4		
10/0211/096		CMI 544373	318	10.0		10.3		
10/0211/097		CMI 544373	318	10.0		10.4		
10/0211/098		CMI 544373	318	10.0		10.4		
10/0211/099		CMI 544373	318	10.0		10.3		
10/0211/100		CMI 544373	318	10.0		10.3		

Manufacturer stamp and signature:

Beccati

57196



Faber
INDUSTRIE S.p.A.
Cividale del Friuli

A.I.A. stamp and signature:



Istruzioni operative per il montaggio, la messa in servizio, l'impiego, la manutenzione e le visite periodiche delle bombole in acciaio per auto-respiratori subacquei (PED 97/23/CE) .

-La bombola per l'apparecchio respiratore è soggetta ai regolamenti e alle norme per l'uso, manutenzione e le ispezioni periodiche, vigenti nel paese in cui viene utilizzata. E' responsabilità del proprietario della bombola eseguire le visite periodiche siano entro i termini prefissati. Si raccomanda di sottoporre la bombola ad un controllo visivo interno ed esterno da personale competente almeno una volta l'anno.

-L'insieme (costituito da varie attrezzature a pressione montate per costruire un tutto integrato e funzionale "apparecchio respiratore") deve soddisfare i requisiti essenziali di sicurezza di cui all'allegato I della direttiva PED 97/23/CE.

-L'insieme deve essere sottoposto ad una procedura globale di valutazione di conformità così come previsto dalla direttiva PED 97/23/CE.

-E' di importanza vitale avere sempre estrema attenzione alla cura e alla manutenzione della bombola per respiratori subacquei. E' essenziale che il respiratore subacqueo sia accuratamente esaminato per verificare l'eventuale presenza di danneggiamenti o difetti dopo ogni utilizzo. Tutti i difetti devono essere eliminati prima che il respiratore subacqueo venga di nuovo utilizzato. La mancanza di cura durante la manipolazione, con attrezzatura impropria, può non solo innescare difetti pericolosi, ma rendere le successive manutenzioni costose o addirittura impossibili.

- Le bombole devono essere manipolate con cura non devono essere fatte cadere. Quando trasportate devono essere bloccate in maniera sicura in modo tale che non si muovano durante il trasporto.

-Le condizioni della superficie interna delle bombole possono essere mantenute integre solo se la superficie interna rimane sempre asciutta. La bombola deve essere caricata con aria secca (contenuto d'acqua < 50 mg/m³ per una pressione di carica di 200 bar e contenuto d'acqua < 35mg/m³ per una pressione di carica maggiore di 200 bar, secondo EN12021) e non deve mai essere completamente scaricata in quanto dell'acqua potrebbe essere risucchiata all'interno della bombola contaminandola.

Operating instructions for the mounting, putting into service, use, maintenance and periodic inspection of Faber Steel Cylinders for Scuba Diving (PED 97/23/CE).

-The cylinder for breathing apparatus is subjected to the national regulations and standards for the use, maintenance and periodic inspection, in force in the country of use. The owner of pressure equipment is responsible that periodical inspections are carried out as required by the national regulation and standards. It is recommended that the cylinder will be inspected visually (internally and externally) by a competent person at least annually.

-The assembly (that means several pieces of pressure equipment assembled to constitute an integrated and functional whole "breathing apparatus") must satisfy the essential safety requirements set out in Annex I of the directive PED 97/23/CE.

-The assembly shall be subjected to a global conformity assessment procedure described in the directive PED 97/23/CE.

-Strict attention to care and maintenance of all types of breathing apparatus used underwater is of vital importance at all times.

It is essential that the complete equipment be thoroughly examined for damage or defect before and after every occasion on which it is used. All defects should be rectified before the equipment is used again. Careless manipulation with inappropriate tools may not only give rise to dangerous defects, but render further maintenance expensive or impossible.

- Cylinders should be handled with care and should not be dropped. When being transported they should be firmly secured so that they cannot move about.

- The condition of the inside of the cylinder can be maintained by keeping it dry at all times. The cylinder should be filled with dry air (Water content <50 mg/m³ for a charging pressure of 200 bar and water content < 35mg/m³ for a charging pressure greater than 200 bar, as for EN12021), and never completely discharged as this can lead to water getting back into the cylinder and causing contamination.

Le bombole devono essere immagazzinate, preferibilmente in posizione verticale, in un posto fresco, secco e lontano da fonti di calore.

-Dopo l'uso, soprattutto in acqua di mare, dalla bombola devono essere tolti le cinghie e il fondello e accuratamente lavata con acqua dolce al fine di rimuovere le tracce di acqua salata e lo sporco, specialmente dalle cavità e poi asciugata. Prima dell'immagazzinamento, o quando la bombola è stata completamente scaricata e l'acqua di mare può essere entrata nella bombola, la valvola deve essere rimossa dalla bombola e la bombola deve essere lavata internamente ed esternamente con acqua dolce e accuratamente asciugata. Questa operazione deve essere normalmente fatta da personale competente. Mai svitare o rimuovere la valvola con la bombola in pressione. La bombola non deve essere immagazzinata con la valvola rivolta all'ingiù. L'azione corrosiva dell'acqua di mare non deve essere mai sottovalutata, se non vengono prese opportune precauzioni per la pulizia delle bombole dopo l'utilizzo, seri danni potranno essere arrecati alla bombola durante il periodo in cui rimarrà inutilizzata. Anche se si fanno immersioni in acqua dolce, ci possono essere delle sostanze corrosive in soluzione quali rifiuti chimici e oleosi che non sono visibili al momento, ma che possono innescare una azione corrosiva se lasciate a contatto con la bombola.

- La verniciatura, la metallizzazione e i componenti devono essere mantenuti in buone condizioni. Abrasioni e graffi delle bombole devono essere evitate. Per la rimozione della vernice non devono essere utilizzati metodi chimici o a caldo. Zone di corrosione della bombola possono essere eliminate solo secondo le normative nazionali applicabili (Es.: BS 5430). Dopo la necessaria preparazione, la bombola può essere riverniciata. La bombola non deve essere modificata in nessuna circostanza. Questo può comportare seri indebolimenti della bombola e portare ad incidenti. La filettatura della bombola non deve essere alterata in alcun modo. Boccole o adattatori non devono essere utilizzati. Se la bombola non viene utilizzata per un lungo periodo di tempo si raccomanda che debba essere vista da personale competente per essere scaricata e successivamente ricaricata con una leggera pressione positiva. Se la bombola non viene ricaricata subito, deve essere lasciata con la valvola chiusa. Una bombola che è risultata scarta all'ispezione deve essere resa inutilizzabile da personale competente.

Cylinders should be stored, preferably in the vertical position, in a cool, dry place and away from excessive heat.

-After use, particularly in seawater, the outside surface of the cylinder should be removed from its harness and boot and then washed in clean, fresh water to remove all traces of salt water and dirt, especially from any crevices and then dried.

Before storage, or when the cylinder has been completely discharged and seawater may have entered the cylinder, the cylinder valve should be removed and the cylinder washed internally and externally in clean fresh water and thoroughly dried. This operation should normally be undertaken by a competent person. Never unscrew or remove the valve when the cylinder is under pressure.

The cylinder should not be stored with the valve downwards.

The corrosion action of seawater and water-borne contaminants should never be underestimated, and if precautions are not taken to clean the apparatus properly after use, serious damage may be caused to all parts of the apparatus while it is stowed away. Even when diving in apparently fresh water, there may be corrosive substances in solution such as chemical and petroleum wastes which are not noticeable at the time, but which will start corrosive action if left in contact with the apparatus.

- The paintwork, metal spray undercoating and fittings should be kept in good condition. Scratching of cylinders should be avoided. Heat or chemical process may not be used to remove old paint. Corrosion on cylinders should also be removed in accordance with national standards in force in the country of use (Eg.: BS 5430). After the necessary preparation, cylinders should be re-painted. Cylinders should not be modified under any circumstance. This may result in serious weakening of cylinder and lead to accident. The threads in the cylinder neck should not be altered in any way. Bushes or adapters should not be used. If the cylinder is not required for a long period it is recommended that it be returned to a competent person for discharging, removal of the valve, extraction of any oil or water, drying out and refitting of the valve. The cylinder should then be recharged to a slight positive pressure. If the cylinder is not to be recharged immediately, it should be left with the valve closed. A cylinder that has failed on inspection should be left with a competent person who will then destroy it.

- La ricarica deve essere fatta solo con idonei impianti che assicurino che l'aria compressa sia esente da umidità, olio e altre impurità, e che è adeguata all'utilizzo per respiratori subacquei.

Mai caricare ossigeno o altri gas diversi dall'aria nelle bombole per aria.

Prima della carica della bombola, è responsabilità della ditta o persona che esegue la carica verificare che la bombola sia conforme ai regolamenti nazionali in vigore.

E' essenziale che le bombole siano caricate con attenzione e lentamente al fine di prevenire sovraccariche e surriscaldamenti, e che la pressione di carica sia tale che, dopo raffreddamento a temperatura ambiente, la pressione di carica della bombola non sia superata. La pressione di esercizio massima ammissibile a 15°C ed espressa in bar è punzonata sulla bombola. Sovraccaricare le bombole è altamente pericoloso. L'identificazione della sigla della filettatura della bombola è punzonata sulla bombola. Utilizzare valvole con filettatura diversa è vietato perché altamente pericoloso.

- Recharging should be undertaken only with proper equipment that ensures that the compressed air is free from moisture, oil and other impurities, and is fit for breathing purposes. Never put oxygen or any gas, other than air, in an air cylinder.

Before recharging a cylinder, it is the responsibility of the gas compressing firm or person to ensure that the cylinder complies with statutory regulations.

It is essential that cylinders be charged carefully and slowly to prevent overcharging and overheating, and that the charging pressure be such that, after cooling to ambient temperature, the maximum allowable pressure for the cylinder is not exceeded.

The maximum allowable pressure at 15°C, in bar, is stamped on the cylinder.

Overcharging of cylinders is highly dangerous.

The identification code of the neck tread is stamped on the cylinder. Use of valves with different threads are forbidden because highly dangerous.